



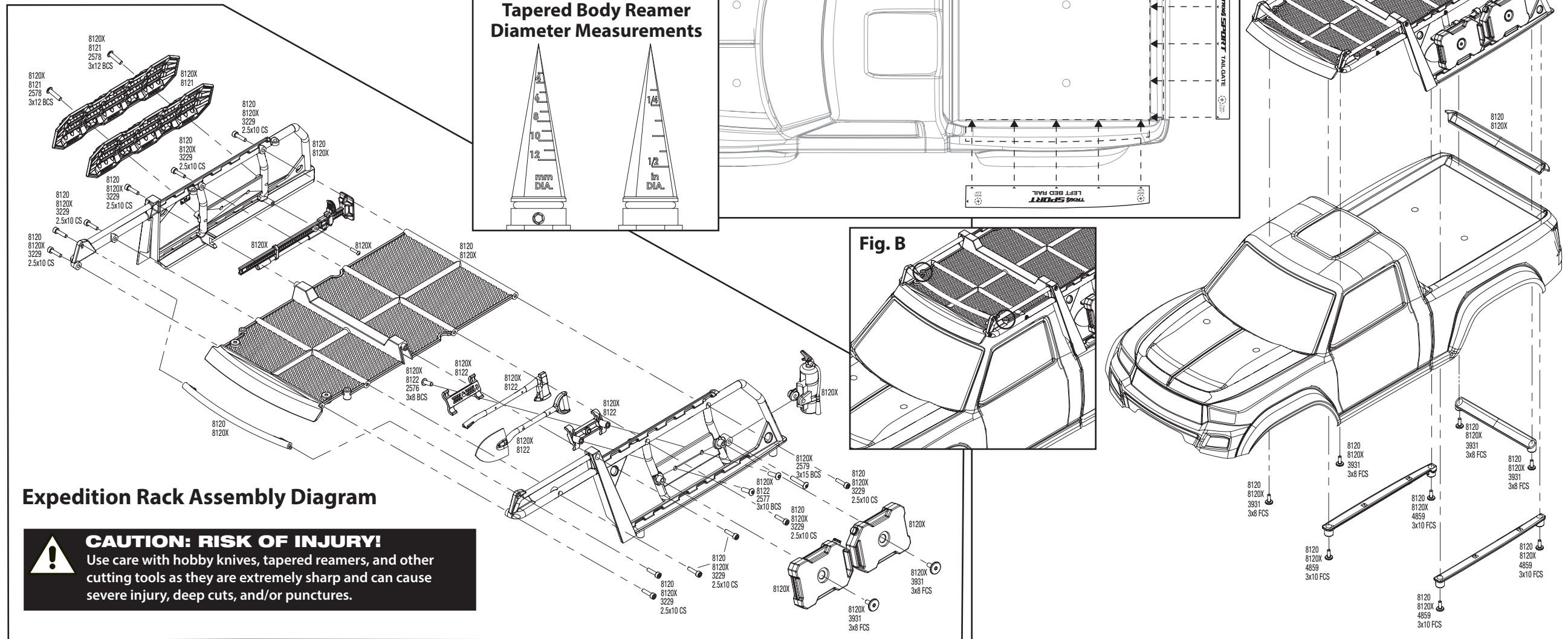
## Expedition Rack Installation Instructions

Covers Part #8120, 8120X, 8121, 8122

Note: These instructions cover installation of the complete expedition rack with all accessories included in addition to the individual accessory kits (available separately as parts #8120, 8121, and 8122).

### Installation

1. Install the included templates on the truck body as shown in Fig. A. Align the arrows with the crease in the truck bed. Using a tapered body reamer (part #3433 or #3433X, sold separately), carefully cut the holes in the truck body (note the hole diameters indicated on the templates and the corresponding diameter measurements on the body reamer).
2. Install the expedition rack on the truck body; then, use the installed expedition rack for a location reference to mark the two holes for attaching the rack to the roof of the truck body (Fig. B and C).
3. Using a body reamer, carefully cut the holes to 3.2mm (1/8"). Reinstall the expedition rack and secure with the included 3x10mm FCS (4) and 3x8mm FCS (4) (Fig. C).



### Expedition Rack Assembly Diagram



#### **CAUTION: RISK OF INJURY!**

Use care with hobby knives, tapered reamers, and other cutting tools as they are extremely sharp and can cause severe injury, deep cuts, and/or punctures.